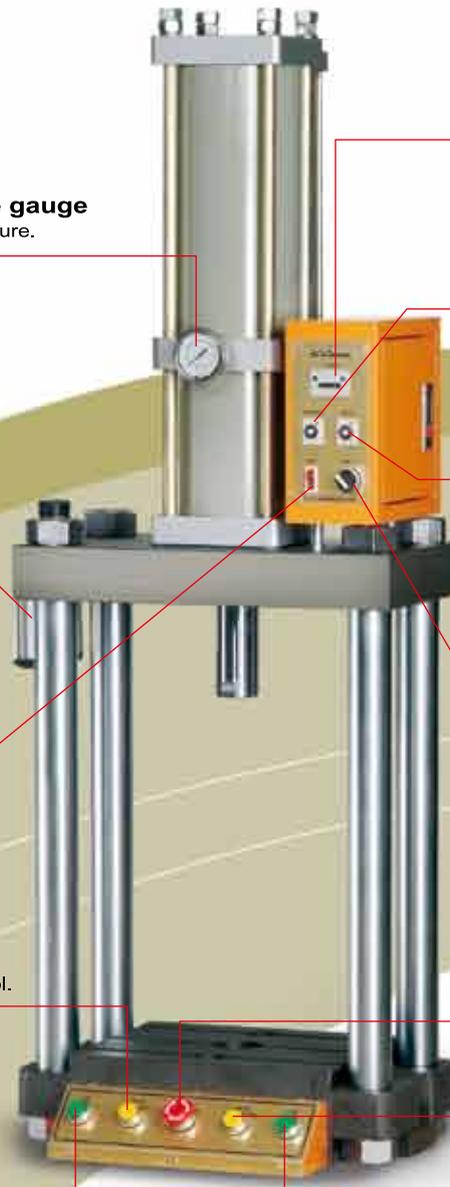




HYDRO-PNEU PRESSES HAD Series 門型增壓壓床 HAD 系列

HAD-17/20/24T



壓力表
顯示壓力。
Pressure gauge
Show pressure.

三點組合
控制壓力範圍、便於壓配效能。
Air F.R.L unit
Control pressure origin and power of cylinder.

電源開關
啟動/關閉開關。
Power switch
Turn On/Off electric power.

快速下降
手動操作時控制快速下降按鈕。
Quick down
Rapid stroke button for manual control.

啟動開關
Start button

計數器
歸零功能，能了解每日生產量，便於管理了解成本。
Counter
To estimate production and control cost.

計時器
控制下降的時間。
Timer
Control a interval between ram's return to power stroke.

計時器
控制增壓的時間。
Timer
Control a interval between power stroke to ram's return.

自動/手動
自動/手動控制切換開關。
Auto/Manual
Auto/Manual control switch.

緊急停止
緊急安全按鈕。
ES.STOP
ES. Safe switch.

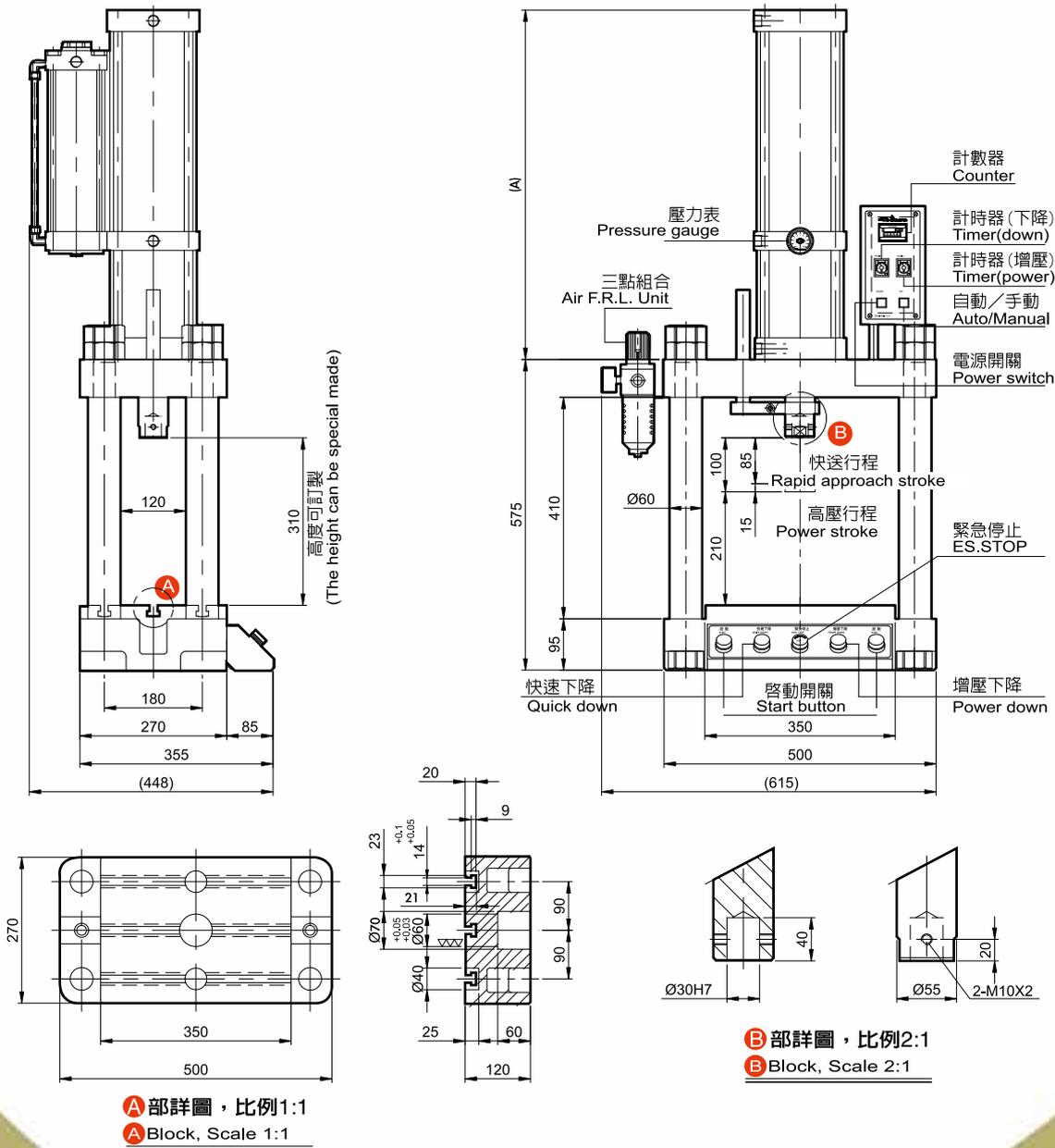
增壓下降
手動操作時控制增壓下降按鈕。
Power down
Power stroke button for manual control.

特點/Pecularity

- 以壓縮空氣為動力源，操作簡單。
- 沒有油壓系統待機時，所產生之噪音，可節省電力消耗，降低生產成本。
- 利用氣油增壓原理，達到作動速度快，高出力的需求。
- 出力之調整容易，只要調整氣壓壓力，就能達到需要的出力，簡單又方便。
- 機檯結構堅固，操作容易，上下料方便，符合工作效率。
- 多功能用途適用於壓入、沖孔、鉚合、裝配、切斷等。
- 四柱式門型開放設計、特殊規格之需求，可接受訂製。
- 可選配工作桌。外型尺寸：
寬700x深600x高780 (mm)，腳柱附4個活動輪。
- 操作說明在25頁。

- Hydro-Pneumatic presses are widely used in the industries with high output capacity. It is most suitable for application like: pressing, forming, joining, assembling, cutting, stamping, bending and riveting, etc.
- Chanto Hydro-Pneumatic Presses are simple in construction, easy operation with built-in safety devices, less breakdown and high output capacity.
- Flexible and ease control of speed on approaching and power stroke, timer control on hydro-power to suit all kinds of application needs and improve productivity.
- Chanto Hydro-Pneumatic presses equipped with two hand safety devices to ensure safe operation, light curtain/ sensor can be installed on request.
- Additional fixture and devices can be customized on the Hydro-Pneumatic presses to integrate with the production lines, e.g.
a). Automatic rotary index table.
b). Automatic feeding systems...
- External dimension of optional workable:
W700 x L600 x H780 (mm), with 4 revolving wheels.
- Please refer to the operation manual on page 25.

外型尺寸圖/External Dimensions



型式 TYPE	HAD-17T	HAD-20T	HAD-24T
A	587	617	648

規範/Specifications:

規格 Model	HAD-17T			HAD-20T			HAD-24T					
最大工作高度 Maximum working height	310mm			310mm			310mm					
快速行程 Rapid approach stroke	80mm			80mm			80mm					
工作檯面積 Table area	270 x 350mm			270 x 350mm			270 x 350mm					
增壓行程 Power stroke	5~15mm			5~15mm			5~15mm					
每分鐘來回次數(行程 100mm) Stroke cycles run per minute(stroke 100mm)	約. 10 次/分 approx. 10 time/min			約. 10 次/分 approx. 10 time/min			約. 10 次/分 approx. 10 time/min					
電源 Power	AC 110/220V, 50/60Hz											
操作壓力 Operating pressure	0.5~0.7Mpa (5~7kg/cm ²)											
操作壓力 Air pressure	理論出力 Theoretical output											
	Mpa	kg/cm ²	Psi	N	kg	lb	N	kg	lb	N	kg	lb
0.5	5	71	122625	12500	27563	150093	15300	33736	172656	17600	38808	
0.6	6	85	149112	15200	33516	179523	18300	40351	206991	21100	46525	
0.7	7	100	173637	17700	39028	209934	21400	47187	241326	24600	54243	

● 實際出力約為理論出力之80%。
Actual Output force exerted approx. 80% of theoretical output.

● 本公司保有尺寸更改的權利。
We reserve the right to revise the external dimension.